

${\tt ISTANBUL\ TECHNICAL\ UNIVERSITY-FACULTY\ OF\ CHEMICAL\ \&\ METALLURGICAL\ ENGINEERING}$

DEPARTMENT OF METALLURGICAL AND MATERIALS ENGINEERING



Course Name

CASTING PROCE	SSES								
									ours/Week
Code	Semest	er	Local Credits	ECTS Credit		Theoretic	al	Tutorial	Laboratory
MET472E	8		2	4		2		0	0
Department/Prog	ram)	Meta	Illurgical and Mate	erials Engineerir	ng				
Course Type		Elective			Cours	Course Language		English	
Course Prerequisites		None							
Course Category by Content, %		Basic Sciences Engineering S		Engineering 80%		Design	General Education		
Course Description		The general view of Turkish and world casting industry, Melting technics, Moulding technics, Core making practicess, The structrual control applications, Sand casting technology, Permenant mould casting technologies, Centifugal casting technology, Investment casting technology, The rest of the casting technogies, Al alloys casting applications, Gray iron casting applications, Steel casting applications, The presantations of team works.							
ap ca			To teach technical applications of casting industry. To teach which methods of casting applicable to certain production processes in detail. To know the present Turkish and world casting industry, What is the new development in casting technology, Whow to solve the practical problems faced in casting technology.						
Course Learning Outcomes		 1- In order to give detailed knowledge to future metallurgical engineers in the field of casting technology. 2- To learn melting and moulding technics and core making process. 3- To instruct the structural control applications and sand mould casting technology 4- To earn detailed knowledge for permanent, centrifugal and investment casting methods. 5- To learn the Al alloys and Gray iron casting applications. 6- To learn iron and steel casting applications. 							
Textbook			 Materials processing at casting / Hasse Fredriksson, Ulla Akerlind, Hoboken, NJ: Wiley, c2006. Castings practice: the 10 rules of castings, John Campbell, Amsterdam; Boston: Elsevier/Butterworth-Heinemann, 2004. Casting Design and Performance, ASM; Publication Date: 2009 ASM Handbook Volume 15: Casting, Publisher: ASM; Publication Date: 1988. Döküm teknolojisi / Ergin N. Çavuşoğlu, İstanbul: İTÜ, 1992. Casting Design Handbook, American Society For Metals, Metals Park: Reinhold Pub. Corp., 1962. 						
Other References	s)	- P.I - Jo	D. Webster, Fund R. Beeley, Found In Campbell Cas Inminium Casting	ry Technology E tings Butterwort	Butterwo :h-Heine	rth.1978 mann 199		llis Press Lt	d.,1980
Homework & Pro	jects	This	is an optional pro	oject releated wi	th the pr	inciples of	the me	etal casting	topics.
Laboratory Work									
Computer Use									
Other Activities									
Assessment Criteria		Mid Qui: Hon Pro Teri	vities term Exams zzes nework jects n Paper/Project oratory Work			MIN 1 MAX 1	50 50	ffects on G	rading, %
		Oth	er Activities al Exam			1	50	0	



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COURSE PLAN

		Course
Weeks	Topics	Outcomes
1	The general view of Turkish and world casting industry	-
2	Melting technics	-
3	Moulding technics	I
4	Core making practicess	П
5	The structrual control applications.	II
6	Sand casting technology	II
7	Permenant mould casting technologies.	III
8	Centrifugal casting technology	III
9	Investment casting technology	IV
10	The rest of the casting technogies	IV
11	Al alloys casting applications	V
12	Gray iron casting applications	V
13	Steel casting applications	VI
14	The presantations of team works.	VI

Relationship between the Course and Metallurgical and Materials Engineering Curriculum

	Program Outcomes			Level of Contribution		
		1	2	3		
1	Ability to apply the knowledge of mathematics, science and engineering principles to solve problems in metallurgical and materials engineering (ABET:a)	Х				
2	Ability to characterize materials using standard and/or self designed experimental methods and to evaluate the results (ABET:b)					
3	Ability to design a system or a process, taking into consideration of the desired specifications, quality, ethics and environment. (ABET:c)			Χ		
4	Ability to communicate both orally and in the written form and to take part in, and provide leadership of the teams in the elucidation of engineering problems; (ABET:d, g)					
5	Ability to define, formulate and solve engineering problems in the development, production, processing, protection and usage of engineering materials. (ABET:e)			Χ		
6	An understanding of professional and ethical responsibilities(ABET:f)					
7	An understanding of current/contemporary issues and impact of engineering solutions in broad cultural, national and global levels;. (ABET:h, j)		Х			
8	A comprehension of the nature of engineering progress closely linked with the development of new materials and production processes. An ability to engage in life-long learning and a recognition of its necessity (ABET:i)		х			
9	Ability to use essential tools and techniques of modern engineering in the development, production, processing, protecting of the existing and new engineering materials. (ABET:k)			Х		

1: Little, 2. Partial, 3. Full

Course relationships with major elements of the field and material classes

		Level of Contribution		
		1	2	3
	STRUCTURE		Χ	
	PROPERTIES		X	
MAJOR ELEMENT OF THE	DESIGN EXPERIMENT/ANALYSE DATA	Х		
FIELDS	PROCESSING			Х
FIELDS	COST/PERFORMANCE			Х
	QUALITY/ENVIRONMENT		Χ	
	DESIGN PROCESS OR PRODUCT			Х
	METAL			Х
MATERIAL CLASSES	CERAMICS		Χ	
MATERIAL CLASSES	POLYMERS	Х		
	COMPOSITES	Х		

1: Little, 2. Partial, 3. Full

<u>Prepared by</u>	Date	Signature
Prof. Dr. M. Niyazi ERUSLU	March, 2013	